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ABSTRACT

A program unauthorized-use preventing device (10) includes a storage section (12) for storing various optional operation programs in a machine tool, a display section (16) for displaying first and second program-selection images (14, 22) for selecting a desired operation program, and a processing section (20) for reading out the operation program selected on the first program-selection image from the storage section so as to be in a usable state when a device inherent password (18) is input and reading out the operation program selected on the second program-selection image from the storage section so as to be in a usable state when a machine-tool inherent password (24) is input.